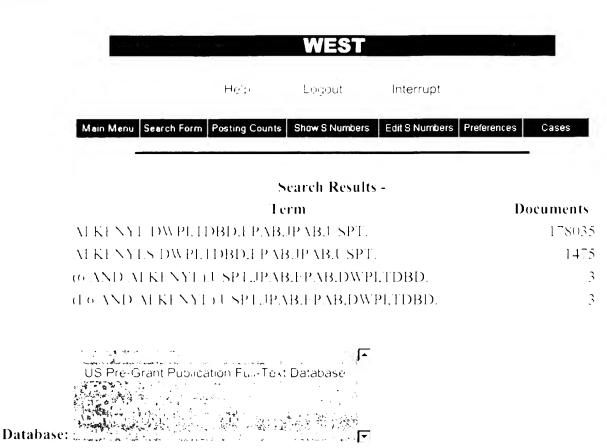
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LUCIMENT CLEATIFIEF: "F 4 A TITLE: Liquid injeta. Imprestica, and liquid prysta, display element comprising the

#### Abstract Text 1 :

The invention presents an excellent liquid crystal display composition possessing a negative dielectric anisatiopy, comprising the interpolation selected from the group consisting of formulas 1, 11, 111, 111 and 1, ##JTPI## where Fisupil is alky. Alkowyalkyl, done or diffuence.kyl, or alkenyl, with each group having 2 to 7 carbon atoms, h, j, and h denote 1 or 1 with privice that i-j=1; m is 1. I in 1; a six membered ring expressed by A. B. or C respectively represents any one of trans I sila 1,4 cyclohexylene, trans 4 sila 1,4 cyclohexylene, or trans 1.4 cyclohexylene group; L represents F; and Lisipil and Lisupil represent H or F; n is 1, 1 in F; and Fisupil is Hi Fisupil of TP. supil, in which at least the compound thereof contains trans 1 sila 1,4 cyclohexylene group or trans-4 sila-1,4 cyclohexylene group.

#### Brief Summary Text 8 :

The action modes of the reflection type liquid crystal display include DS dynamic scattering mode, ECB electrically controlled birefringence mode, GH guest hast mode, and others, and in certain types it is required to use a liquid prystal material with a negative value of LDELTA..d. Helebt consideredthic constant anisotropy".

#### Brief Summary Text For

Hitherto known independent liquid crystal compounds with negative "DELTA" di elect cons. values include: ##STR2## where P.sup.1 and P.sup.2 are represented by an alkyl or alkoxy group with each group having 1 to 10 carbon atoms. Japanese Patent Provisional Publication No. 81 18898 . ##STP3## where Figupil and Fisupil are an alkyl or alkoxy group with each group having 1 to 12 carbon atoms; the sum of q and requals 1 to 2; I represents a single pind, CH.sub.I CH.sub.I, ICH.sub.I, ICC, or CC.sub.2; Kisup.I and Kisup.2 represent H. F. Cl. Fr. tr CN. Japanese Patent Provisional Publication No. 40 199840, ##STP4## where Fisup.1 and Fisup.2 are non-substituted or substituted alkyl groups with each group having 1 to 15 carbon atoms, Q is CO or CH sub.2 | Capanese Patent Provisional Publication No. 2 603436 , and other compounds having a partial structure with positions 2 and 3 of a 1.4 substituted phenylene group substituted by F. CN, etc., and other nompounds having a partial structure with axial position of 1 on 4 of a 1.4 substituted by F. CN such as ##8TF=## Capanese Patent Provisional Publication N . 82 228898 .

### Brief Summary Text 12 :

We have already filed applications related to nitherto unknown liquid orystal compliands fontaining silaryolthemane rinds in their mileralar structure law tike list of the references at the end . The composition of the present invention related to a mixture completed is nest more at these liquid organal complands only as centaining them as part at a net trusher tempthemost, having a negative UDELTALLd: elect Const. dielectric constant amistr py ...

Encet summary Text (1):
The composition of the inventor comparises on a comparison on the composition of the inventor comparises on and at least one or plant terms to compare the transfer of the composition of the composit trans 4 mila 174 systemexylene or up. ##FIFF## Where Florgil is alky car for a washing at more seasons being also myalkyi mason bullon san more a minore.

diffusing alky, naming to "gair in at most in an essence having 1 to "Total Listing in E., p. and it denotes for I with the proving that it of I more sould be a second respectively represents any the states transfer a sila 1.4 cyclonewysenes transfer a could be dynamically and I supply represent Hour F; transfer to 1 to 1 to 1 and I supply represents Hour F; n is 1, 1 or 1 and I supply represents Hour F;

Brief Surmary Text | D1 :

Among operation modes at reflection type logical crystal displays using a orgunal crystal material with a degate excitation, election has value, an active matrix system may be employed as the arriving mode. In such a case, a signal voltage retention characteristic is required for maintaining good image display quality. This signal voltage retention characteristic means the degree of lowering of the signal voltage applied to the TFT pixels containing liquid crystal in a given frame period. Therefore without lowering of the signal voltage, that is, when the voltage retention percentage is 100\*, the configuration of liquid crystal molecules remains unbroken, and the contrast does not fade. This voltage retention characteristic is

unbroken, and the contrast does not fade. This voltage retention characteristic is also affected by the environment in which a liquid crystal panel is used, and the period during which this characteristic to remains excellent tends to be shorter when exposed to high intensity light such as liquid crystal panels used for projection, or to high temperatures as liquid crystal panels in automobiles.

Brief Summary Text (29):

"d Armeny: Groups with I to " carbin atoms, that is:

Brief Summary Text 46 : (46 ) of alkenyl groups with 2 to 7 carbon atoms:

Brief Summary Text 64:
The liquid crystal composition of the present invention is characterized by negative values for the dielectric constant anisotropy (DELTA..di\*elect cons.), its absolute value ivertime. DELTA..di\*elect cons..vertime, being larger than that of the composition composed of conventional liquid crystal compounds alone, high voltage retention, and relatively low viscosity.

Detailed Description Text 11: Thus, the mixed composition of the above three compounds possesses a negative dielectric constant anisotropy .DELTA..di elect cons. having the larger absolute value than the respective values for two pure compounds, and presents the intended effects of the present invention.

#### CLAIMS:

- I. A liquid crystal composition comprising two or more compounds selected from the group consisting of formulas I, III, IV and U. ##STP25## where P.sup.1 is an alkyl group having 2-7 parbon atoms, an alkowyalkyl group having 2-7 parbon atoms, a mono or difluoroalkyl group having 2-7 carbon atoms, or an alkenyl group having 2 to T carbon atoms; h, J, J, and k denote I or I with proviso that I+ -11 m is I, I i I is a sik membered ring expressed by A. E. I. I respectively représents any one of trans I sila 1,4 dyclohexylene, trans 4 sila 1,4 dyclohexylene, or trans 1-4 dyclohexylene group; L représents F, and L.sup.1 and L.sup.2 représent H or F; m is 2, 1 or 2; and B.sup.2 représents H. P.sup.1 or CP.sup.1, wherein at least two obmpounds thereof contains trans 1 sl.a 1,4 dyclohexylene group in trans 4 s.1a 1,4 dyclohexylene group.
- 4. A liquid crystal composition comprising one or more compounds selected from the group consisting of: ##6TP26## wherein Flaup.1 is an alkyl group having 2 % carbon atoms, an alkowyalkyl group having 2 % carbon atoms, a more or difficultivalkyl group having 3 % carbon atoms for an alteryl group having 7 % carbon atoms, h, s. ... and k denote for 1 with the product that i.e. I move 1 % and i. and for terms h, s. ... and k denote for 1 with the product that i.e. I move 1 % approximation of terms 1 % as members 8 % of a series and i.e. the series of terms and the series of terms 1 % of terms is at a 1 % of the series of terms 4 while 1 % of the new years of terms 1 % of the sylvenes in the region of the series Formation 1 % of the sylvenes of the series 1 % of the sylvenes of

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ring bonds :
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exact bonds :
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Match level:
 1:Atom 2:Atom 3:Atom 4:Atom 5:Atom 6:Atom 7:Atom 8:Atom 9:Atom 10:Atom 11:Atom 12:Atom 13:Atom 14:Atom 15:Atom 16:Atom 17:Atom 18:Atom 19:CLASS 20:CLASS 21:CLASS 22:CLASS

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       Liquid crystal mixture sultable for active matrix liquid crystal display
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     Liquid crystal composition for active matrix liquid crystal display based
     on ECB selectrically controlled bisefringence effect
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     Heckmeier, Michael: Bremer, Matthias: Flement, Dagman
     Merck Patent G.m.F.H., Jermany Ger. Offen., 16 pp.
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     liquid crystal composition
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                  cyclohexylene. The compns. may also contain other cyclohexyl compds.
                  given in Markush structures. Liq. crystal display devices comprising the
                 above stated compns. are also claimed. The compns. have low viscosity and
                  ideal .DELTA.n depending on the cell thickness.
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      Liquid crystal compositions and liquid crystal displays with wide view
      angle
      Manai, Motoki: Kubo, Masuhiro: Makagawa, Etsuo
      Chisso Corp., Japan
      Upn. Kekai Tekkye Yoha, 15 pp.
      CODEN: JEXXAF
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; F2, F4, F6 = 01 10 alkyl, alkowy, 00 10 alkenyl; 21, 22 = single bond, CHOCHO; A1, AC = trans 1,4 cyclohexylene, F substituted 1,4 phenylene . Preferable dyblohemyl derivs, for the compus, are alst given in Markush structures. Liq. crystal displays comprising of the dompns, are also claimed. The compns, are suitable for active matrix liq. crystal displays.

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          The liq. dryst. compn. contains .gtoreq.1 compds. selected from I as the
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          1st component, .gtoreq.1 compd. selected from II and III as the 2nd
          component, and .gt.greq.t compd. selected from IV, V, VI, VII Pl, P3, P5.
          PT, P9, P11, P13 - C1 11 alkyl, C2 11 alkenyl; P2, P4, P6, P6, P12, P14 = C1 19 alkyl, alkowy, C2 11 alkenyl; D1 D5 - direct
          bond, CH2CH2 as the 3rd component. The compn., naving appropriate
          diffractive anisatiopy. low viscosity, and wide dematic phase range,
          provides the liq. crystal display with wide view angle.
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          liq crystal
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          Liquid crystal displays
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                anisotropy for active matrix display device
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     The polymer for a liq. crystal layer of a liq. crystal display has structure I P = P', P'O, P'OJ, P'OJO, P' = O1 15 alkyl, alkenyl ; Al C = cyclthexane, aryl . The polymer provides a liq. crystal display
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     device having little deterioration of the response speed and of the
     voltage light transmittance characteristics and little parhed residual
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                       A liq. crystal compn. showing a neg. dielec. anisotropy and suited for use
                       in a display devise comprises of requirement represented by the trimula in P1 = alkyl or alkowy having 1 8 C atoms or alkenyl naving 2 C d atoms: P2 = alkenyl having 1 T C atoms and lattrequirement of represented by the formula 11 Fr. P4 alkyl or alkesy having 1 F C atoms; A = 111 in 17; m = 2 or 1 in 1 c atoms; A = 111 in 17; m = 2 or 1 in 1 in 17; m = 2 or 1 in 17; m = 3 or 1 in 17; m 
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               MAPPAT 129:13780
CS
               The title dopant is represented by a general formula PI Alli nauw [W CMFa; M = Oltplbind.CV, CHrCHY; M = H, Cl 18 alkyl, alkenyl, etc.; Pa = Cl 18 alkyl; P1 = H, Cl 18 alkyl, alkenyl; A1, A2 =
               trans 1,4 cyclohexylene, 1,4-cyclohexenylene, 1,4 phenylene, etc.; Z1
               cos, cos, ches, cohe, cheche, chich, citplbond.c, single bond; n = 0 3).
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             alkyl in alk kyalkyl ag an egsentia. Finginent, which has a large birefringence (IEUTAIN) an increased upper limit temp. of nematic phase
             a widehed temp, range of hematic phase, and a decreased responsible
             parameter, is disclosed and used in prepg. a liq. crystal display device.
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             Liquid crystal composition and liquid crystal display element comprising
             the same
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            Shin Etsu Chemical Co., Ltd., Japan
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           suitable for use in liq. crysta, devices including those devices which
           exploit the electroclimic effect. The compds. I may also be used as
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          A silacyclohemane compound, a method of preparing it and a liquid crystal
           composition containing it
           Nakasnima, Mutsuo; Shimizu, Takaaki; Igihara, Tsutomu; Finsho, Takeshi;
           Kaneko, Tatsushi; Kurinara, Hideshi
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           Shinketsu Chemica: Cal, Ltd., Japan
           Eur. Pat. Appl., 97 pp.
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           CODEN: EPREDW
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           English
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           74 13 (Radiation Chemistry, Photochemistry, and Photographic and Cone)
           Reprographic Processes
           Section cross reference s : 75
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                  Helly, Stephen: Schaut, Martin
                   F. Hiffmann La Plane AQ Switg.
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      Merck Fatent 3.g.s.H., Wermany
Ger. Offen., 22 pp.
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               display devices containing them
               Reiffenrath, Volker; Erause, Joachim; Waechtler, Andreas; Weber, Georg;
               Finkenzeller, Ulrich; Coates, David; Sage, Ian Charles; Greenfield, Simon;
               Gray, George William; et al.
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